



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D145-762-043
Job Sheet 192024



Part No: D145-762-043

Job Qty: 1 pcs

Part Name: Replacement Std Skidtube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 4/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV:D DD VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/2/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Tel: 1 613 632-5200
Fax: 613 632-5246
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S224593

Part: D145-762-043

Job No: 192024

Serial No/Batch: S224593

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/09/04/27/05/STC LoA RI

Plex 3/14/19 12:56 PM Dart.lajeunesse.marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	4/2/19	0.00	0.00	QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	4/2/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	4/2/19	0.00	0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	4/2/19	0.00	0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 120 - (QC4- 100% inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D145-762-043

135 - Photocopy bluefile & type labels per PPP D145-762-043 CHG006

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4680-041	Skidtube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5164439
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4680-041	1	1	0
Part Specifications				
Specifications could not be found.				

Plex 3/14/19 12:56 PM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Engineering Water Jet Supplier Quality																																
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging																																
Date :		Sequence #:		QTY Affected :		MRB (QS1042)																																
Description Work Order Deviation				Disposition																																		
Root Cause				FAULT CATEGORY																																		
				<table border="1"> <tr> <td>Operator</td> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Manufacturing Process</td> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Equip/Tooling</td> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Handling/Preservation</td> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Material</td> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Product Improvement</td> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Process Improvement</td> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>				Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing	Handling/Preservation	Cracks	Broken/Damage/Defect	Weld	Finish	Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Process Improvement
Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong																																		
Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance																																		
Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing																																		
Handling/Preservation	Cracks	Broken/Damage/Defect	Weld	Finish																																		
Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing																																		
Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread																																		
Process Improvement	Mislabeled	Fit/Function	Off-set/Set-up																																			
Other/Details:																																						
Completed By				Lead hand / Supervisor																																		
QC / QA Coordinator																																						